

Sikadur® ADH 4000

DECLARATION OF PERFORMANCE

No. DE0289/02

1	UNIQUE IDENTIFICATION CODE OF THE PRODUCT-TYPE:	DE0289/02	
2	INTENDED USE/S	Structural bonding product for bonded plate reinforcement, Principle 4.3	
3	MANUFACTURER:	Sika Services AG Tüffenwies 16 8064 Zürich	
4	SYSTEM/S OF AVCP:	System 2+, System 3 (Reaction to fire)	
5a	HARMONISED STANDARD:	EN 1504-4:2004	
-	Notified body/ies:	0921, 0370	

Sikadur® ADH 4000 DE0289/02 2024.03 , ver. 1 1713

6 DECLARED PERFORMANCE/S

Essential Characteristics	Performance	AVCP	Harmonised Technical Specification
Reaction to fire	Class E	System 3	
Bond/ adhesion strength	Pull off strength ≥ 14 N/mm², Slant shear strength at 50° ≥ 50 N/mm², 60° ≥ 60 N/mm², 70° ≥ 70 N/mm²	System 2+	_
Shear strength	≥ 12 N/mm²	System 2+	
Shrinkage/ expansion	≤ 0,1 %	System 2+	
Workability	60 minutes at 22 °C	System 2+	— EN 1504- 4:2004
Modulus of elasticity	≥ 2000 N/mm²	System 2+	
Coefficient of thermal expansion	≤ 100 x 10 ⁻⁶ /K	System 2+	
Glass transition temperature	≥ 40 °C	System 2+	
Durability	Pass	System 2+	
Dangerous substances	NPD	System 2+	<u> </u>

7 SPECIFIC TECHNICAL DOCUMENTATION

SA-107/24

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed for and on behalf of the manufacturer by:

Jürgen Baumann Head of Material testing and Analytics Augsburg on 27 March 2024 Volker Schwarz Head of Material Testing Augsburg on 27 March 2024

End of information as required by Regulation (EU) No 305/2011 of the European Parliament and of the Council of 9 March 2011 laying down harmonised conditions for the marketing of construction products and repealing Council Directive 89/106/EEC Text with EEA relevance

Declaration of Performance Sikadur® ADH 4000 DE0289/02 2024.03 , ver. 1 1713





24

Cika Carvicas	AG Zuric	h. Switzerland

DoP No. DE0289/02

EN 1504-4:2004

Notified Body 0921, 0370

Structural bonding product for bonded plate reinforcement, Principle 4.3

Reaction to fire	Class E	
Bond/ adhesion strength	Pull off strength \geq 14 N/mm ² , Slant shear strength at 50° \geq 50 N/mm ² , 60° \geq 60 N/mm ² , 70° \geq 70 N/mm ²	
Shear strength	≥ 12 N/mm²	
Shrinkage/ expansion	≤ 0,1 %	
Workability	60 minutes at 22 °C	
Modulus of elasticity	≥ 2000 N/mm²	
Coefficient of thermal expansion	≤ 100 x 10 ⁻⁶ /K	
Glass transition temperature	≥ 40 °C	
Durability	Pass	

http://dop.sika.com

ECOLOGY, HEALTH AND SAFETY INFORMATION (REACH)

User must read the most recent corresponding Safety Data Sheets (SDS) before using any products. The SDS provides information and advice on the safe handling, storage and disposal of chemical products and contains physical, ecological, toxicological and other safety-related data.

LEGAL NOTE

Any information provided in this Declaration of Performance ("DoP"), including any descriptions and recommendations relating to the application and end-use of any Sika products ("Products"), are given in good faith based on Sika's current knowledge and experience of the Products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. Please note that the materials, substrates and actual site conditions may vary considerably, and therefore Sika makes no warranty for merchantability or fitness for a particular purpose, and accepts no liability for the application and use of the Products, for any recommendations, or for any advice offered. Prior to using, the Product must be tested for its suitability for the intended application and purpose, and the most recent version of the Product Data Sheet must be consulted. Sika reserves the right to change the properties of its Products any time without prior notice. Any orders for Products or services provided by Sika are subject to Sika's current terms and conditions of sale.



Sika Services AG Tüffenwies 16 8064 Zürich Switzerland www.sika.com

Declaration of Performance Sikadur® ADH 4000

DE0289/02 2024.03 , ver. 1 1713

