

## PRODUCT DATA SHEET

# Sika® Primer-790

## SOLVENT-BASED ADHESION PROMOTER FOR NON-POROUS SUBSTRATES

### TYPICAL PRODUCT DATA (FURTHER VALUES SEE SAFETY DATA SHEET)

Chemical base	Solvent-based adhesion promoter
Color (CQP001-1)	Colorless clear to yellowish
Solid content	19 %
Application temperature	5 - 40 °C
Application method	Wiping with lint-free paper towel
Consumption	20 ml/m <sup>2</sup>
Flash-off time	20 minutes <sup>A</sup>
	maximum 2 hours <sup>A</sup>
Shelf life (CQP016-1)	9 months <sup>B</sup>

CQP = Corporate Quality Procedure

<sup>A)</sup> 23 °C / 50 % r.h.<sup>B)</sup> stored in sealed container in up-right position in a dry place at ≤ 25 °C

#### DESCRIPTION

Sika® Primer-790 is a solvent-based colorless adhesion promoter, which reacts with moisture and deposits active groups on the substrate. These groups act as a link between substrates and adhesives.

Sika® Primer-790 is specifically formulated for the treatment of bond faces prior to application of Sikasil® 1- and 2-component silicone sealants and adhesives.

#### AREAS OF APPLICATION

Sika® Primer-790 is used to improve adhesion on non-porous substrates such as metals, e.g. aluminum, stainless steel, galvanized steel, coated metals, e.g. polyester powder-, PVDF-, EP- and PU-coatings and many plastics.

Seek manufacturer's advice and perform tests on original substrates before using Sika® Primer-790 on materials prone to stress cracking.

This product is suitable for experienced professional users only. Tests with actual substrates and conditions have to be performed to ensure adhesion and material compatibility.

#### METHOD OF APPLICATION

Surfaces must be clean, dry and free from grease, oil, dust and contaminants.

Adhesion on substrates may be improved by adding and/or combining pre-treatment processes such as scuffing and cleaning prior the primer application.

#### Application

Wipe bond faces with a clean, lint-free paper towel moistened (not wet) with Sika® Primer-790. Never dip the towel into the primer. Only wipe the surface with a clean side of the towel. Do not moisten the same paper towel twice and change it frequently.

Sika® Primer-790 has to be applied sparingly as excess of primer could lead to adhesion failure. The adhesive or sealant has to be applied not later than 2 hours after the primer application, as the primer film may react with air humidity and thus primer efficiency can be reduced.

Ideal application and surface temperature is between 15 °C and 25 °C.

Consumption and method of application depends on the specific nature of the substrates.

Tightly reseal container immediately after each use.

### IMPORTANT NOTE

Sika® Primer-790 contains solvent which may dull the surface finish of some freshly applied paints. Preliminary trials must be carried out. Never apply to porous substrates since it may not dry completely and might influence the adhesive or sealant.

Priming has always to be performed before backer rods or spacer tapes are installed.

Protect adjacent surfaces by masking where necessary. The masking tape has to be removed immediately after the sealant has been tooled.

Sika® Primer-790 is a moisture reactive system. In order to maintain product quality it is important to reseal the container with the inner plastic liner immediately after use. Once the surface pre-treatment operation is completed the cap has to be screwed on. Prolonged exposure to atmospheric moisture will cause Sika® Primer-790 to become inactive. Immediately discard Sika® Primer-790 if it has become opaque instead of clear. Dispose of product approx. one month after opening if used frequently or after two months in case of infrequent use.

Never dilute or mix Sika® Primer-790 with any other substances.

### FURTHER INFORMATION

The information herein is offered for general guidance only. Advice on specific applications is available on request from the Technical Department of Sika Industry.

Copies of the following publications are available on request:

- Safety Data Sheets

### PACKAGING INFORMATION

Can	1000 ml
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### BASIS OF PRODUCT DATA

All technical data stated in this document are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

### HEALTH AND SAFETY INFORMATION

For information and advice regarding transportation, handling, storage and disposal of chemical products, users shall refer to the actual Safety Data Sheets containing physical, ecological, toxicological and other safety-related data.

### DISCLAIMER

The information, and, in particular, the recommendations relating to the application and enduse of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

