

SYSTEM DATA SHEET

Sikafloor® MultiDur EB-24 ECC

BROADCAST UNICOLOUR EPOXY FLOOR COVERING OVER EPOXY HYBRID SCREED

DESCRIPTION

Sikafloor® MultiDur EB-24 ECC is an epoxy antislip system for industrial floors on damp substrates.

USES

Sikafloor® MultiDur EB-24 ECC may only be used by experienced professionals.

For industrial floors subject to medium and heavy traffic, such as warehouses, storage areas, maintenance workshops, car parks and laboratories.

CHARACTERISTICS / ADVANTAGES

- High wear resistance
- High mechanical resistance
- Good chemical resistance
- Medium thermal shock resistance
- Slip resistant
- Fast and easy application
- Thermal expansion properties similar to concrete
- Excellent bond to green or hardened concrete whether damp or dry
- Excellent early and final mechanical strengths
- Excellent resistance to water and oils
- For internal use
- Contains no solvents
- Will not corrode reinforcement steel

APPROVALS / CERTIFICATES

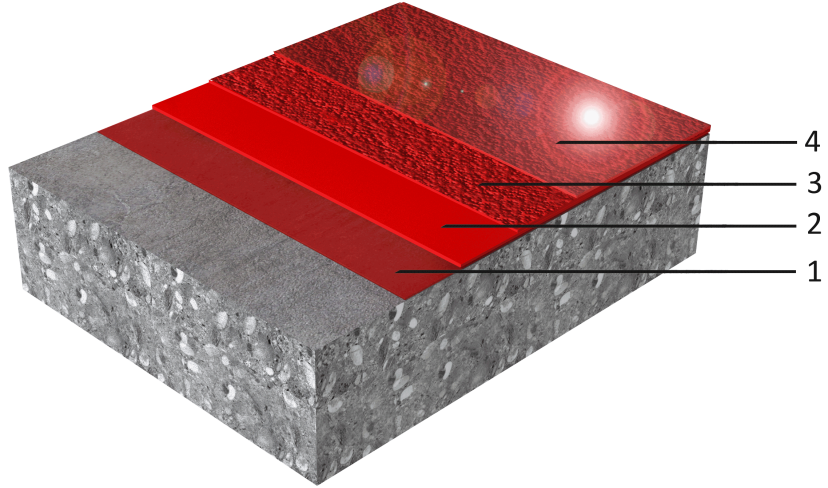
Coating for concrete protection according to EN 1504-2:2004 and provided with the CE-marking

PRODUCT INFORMATION

Packaging	Please refer to the individual Product Data Sheet
Shelf life	Please refer to the individual Product Data Sheet
Storage conditions	Please refer to the individual Product Data Sheet

SYSTEMS

System Structure Sikafloor® MultiDur EB-24 ECC



Layer	Product
1. Primer	Sikafloor®-155 WN
2. Levelling screed	Sikafloor®-81 EpoCem®
3. Wearing coat & broadcast in excess	Sikafloor®-263 SL + aggregate broadcast quartz sand 0.3–0.8 mm
4. Top coat	Sikafloor®-264

Composition	Epoxy
Appearance	Slip resistant gloss finish
Colour	Available in various colour shades
Nominal Thickness	~ 2–4 mm

TECHNICAL INFORMATION

Abrasion Resistance	~41 mg (CS 10/1000/1000) (8 days / +23 °C)	(DIN 53 109 Taber Abraser Test)
Compressive Strength	~60 N/mm ² (28 days at 23 °C / 50 % R.H.)	(EN 13892-2)
Tensile Strength	~14 N/mm ² (28 days at 23 °C / 50 % R.H.)	(EN 13892-2)
Tensile Adhesion Strength	> 1.5 N/mm ² (failure in concrete)	(ISO 4624)
Chemical Resistance	Refer to chemical resistance of Sikafloor®-264	
Coefficient of Friction	μ = 0.54	(DIN 51131)
Skid / Slip Resistance	R11 V4	(DIN 51130)

APPLICATION INFORMATION

Consumption

Sikafloor® MultiDur EB-24 ECC

Coating System	Product	Consumption
1. Primer	1 × Sikafloor®-155 WN	~0.3–0.5 kg/m ² thinned with 10 % water
2. Levelling screed	1 × Sikafloor®-81 Epo-Cem®	~2.25 kg/m ² /mm
3. Wearing coat & broadcast in excess	1 × Sikafloor®-263 SL & Quartz Sand 0.3–0.8 mm	~4–6 kg/m ²
4. Top coat	1–2 × Sikafloor®-264	~0.6–0.8 kg/m ²

Product Temperature Please refer to the individual Product Data Sheet

Ambient Air Temperature +10 °C min / +30 °C max

Relative Air Humidity 80 % r.h. max.

Dew Point Beware of condensation!
The substrate and uncured floor temperature must be at least 3 °C above the dew point to reduce the risk of condensation or blooming on the floor finish.

Substrate Temperature +10 °C min. / +30 °C max.

Substrate Moisture Content Can be applied on green or damp concrete, without any standing water or rising moisture up to the bond strength of 1,5 N/mm² (equaling a water column of 15 mtr.).
Although the system can be applied onto green concrete surfaces (> 24 hours), it is advised to allow at least 3 days for early shrinkage of concrete to occur in order to prevent concrete shrinkage cracks from appearing on the screed surface.

Waiting Time / Overcoating Before applying Sikafloor®-81 EpoCem® on Sikafloor®-155 WN allow:

Substrate Temperature	Minimum	Maximum
+10 °C	12 hours	72 hours
+20 °C	6 hours	48 hours
+30 °C	4 hours	24 hours

Sikafloor®-81 EpoCem® can be overcoated with vapour tight coatings when the surface humidity falls below 4 %!

Not earlier than :

Substrate Temperature	Waiting Time
+10 °C	2 days
+20 °C	1 day
+30 °C	1 day

Before applying Sikafloor®-264 on Sikafloor®-263 SL allow:

Substrate temperature	Minimum	Maximum
+10 °C	30 hours	72 hours
+20 °C	24 hours	48 hours
+30 °C	16 hours	24 hours

Applied Product Ready for Use	Temperature	Foot traffic	Light traffic	Full cure
	+10 °C	~ 72 hours	~ 6 days	~ 10 days
	+20 °C	~ 24 hours	~ 4 days	~ 7 days
	+30 °C	~ 18 hours	~ 2 days	~ 5 days

MAINTENANCE

CLEANING

Refer to the Method Statement Sikafloor®-Cleaning Regime

FURTHER INFORMATION

- Sika® Method Statement Mixing & Applications of Flooring systems
- Sika® Method Statement Evaluation and Preparation of Surfaces for Flooring systems

IMPORTANT CONSIDERATIONS

- Always ensure good ventilation when using Sika-

floor® MultiDur EB-24 ECC in a confined space to remove excess moisture.

- Freshly applied Sikafloor® MultiDur EB-24 ECC must be protected from damp, condensation and water for at least 24 hours.
- Prevent premature drying by protecting from strong wind and do not expose to direct sun light while fresh.
- Applications under extreme conditions (high temperature and low humidity) which can cause fast drying of the products must be avoided as the product does not allow the use of curing compounds.
- Static cracks: Prefill and level with Sikadur® or Sikafloor® epoxy resin.
- Dynamic cracks (> 0.4 mm): To be assessed on site and if necessary apply a stripe coat of elastomeric material or design as a movement joint.

BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

ECOLOGY, HEALTH AND SAFETY

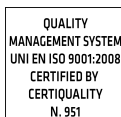
For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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